

# Free cutting steel cold-drawn bars

Trafilati in acciaio per lavorazioni meccaniche ad alta velocità



## TECHNICAL CHARACTERISTICS *Caratteristiche tecniche*

**DIMENSIONAL TOLERANCE** ISO h9  
**TOLLERANZE DIMENSIONALI**



**ROUND FREE CUTTING STEEL 11SMn30, 11SMn37, 11SMnPb30, 11SMnPb37, 36SMnPb14, 11SMnPb37TeBi, 45S20 acc. to EN 10277-3**

Trafilati tondi al piombo e zolfo 11SMn30, 11SMn37, 11SMnPb30, 11SMnPb37, 36SMnPb14, 11SMnPb37TeBi, 45S20 sec. EN 10277-3

diameter mm	weight kg/m
6	
7	
8	0,395
9	0,499
10	0,617
11	0,746
12	0,888
13	1,04
14	1,21
15	1,39
16	1,58
17	1,78
18	2,00
19	2,22
20	2,47
21	2,72
22	2,98
23	3,26
24	3,55
25	3,85
26	4,17
27	4,49
28	4,83
30	5,55
32	6,31
33	6,71
34	7,06

diameter mm	weight kg/m
35	7,55
36	7,99
38	8,90
40	9,86
42	10,91
45	12,50
46	12,93
48	14,20
50	15,40
52	16,70
55	18,70
60	22,20
65	26,00
70	30,20
75	34,70
80	39,50
85	44,50
90	49,94
95	55,64
100	61,55
110	74,60
120	88,78
130	104,18
140	120,84
150	138,72
160	157,83